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23438

DSI 9517-011
Job Sheet 204446



Part No: DSI 9517-011

Job Qty: 4 pcs

Part Name: Wearplate Upgrade - Float



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/20/19

Description:

Note: DWG REV C IPP Rev:A new issue DD 10.04.26 verified by:EC IPP Rev:B 11.11.01 as per chg002 DD verified by:EC IPP REV:C 15.02.06 PER REV C JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	12/20/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S242809



Part: DSI 9517-011

Job No: 204446

Serial No/Batch: S242809

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR01583SE 18/10/17, TC STC SH05-

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120 QC 4	4 pcs	12/20/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
130 Packaging 3-1 - Stock - B4B	4 pcs	12/20/19	0.00 0.00	QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	JRB
135 DC - 1 - B4B	4 pcs	12/20/19	0.00 0.00	Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
140 QC 21 - FG	4 pcs	12/20/19	0.00 0.00	Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
Part Op 110 - (Pick Kit)	Descriptions: 120 - (QC4- 100% inspect kits for completeness)			Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				DC - 1 - B4B	21
				DC - 2 - B4B	9-09
				QC 21 - FG - 21	DEC 2 0 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	DEC 2 0 2019

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% inspect kits for completeness)

130 - Identify and pack for shipping as per PPP DSI9517-011 Location:

135 - (Document Control) Photocopy bluefile & type labels per PPP DSI9517-011 CHG003

140 - (QC21- Final inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C53A	Bolt	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	S235894
D3403-5	Bushing	32 pcs (8 ea)	110-Packaging 1 - Pick Kit	S151480
D4095-041	Wearplate Fwd	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S163440
D4095-043	Wearplate Aft	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S072733
D4095-045	Wearplate Center	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S240575X15072836X3
D4095-047	Wearpad Aft	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S128771
D4095-049	Wearpad Aft	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S11850543 S 240336
D4095-051	Wearpad Fwd	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S005273

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4C53A	16	38	0
	D3403-5	32	52	0
	D4095-041	4	8	0
	D4095-043	4	11	0
	D4095-045	4	3	0
	D4095-047	4	23	0
	D4095-049	4	3	0
	D4095-051	4	16	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)			
Description Work Order Deviation		Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY					
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Completed By		Lead hand / Supervisor		QC / QA Coordinator			